



Sonnax.

Direct (3-5-R)

- 3-5 Reverse
- Reverse
- 3 5
- 2-3 4-5

Forward (1-2-3-4)

- 1-2-3-4
- Forward
- 1-2-3-4

Forward (1-2-3-4)

- 1-2-3-4
- Forward
- 1-2-3-4

Sonnax
144740-21
F-144740-TL21 & VB-FIX

Low Reverse/Over drive (4-5-6)

- L/R & 4-5-6
- Reverse
- 4-5-6
- 3-4

Sonnax
144740-04K

Intermediate (2-6)

- 2-6
- 2 6
- 1-2 5-6

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Sonnax
144740-19K
F-144740-TL19 & VB-FIX

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Sonnax
144740A-01
144740-TL

End Plugs

- Burnt clutches/brakes
- Various shift complaints

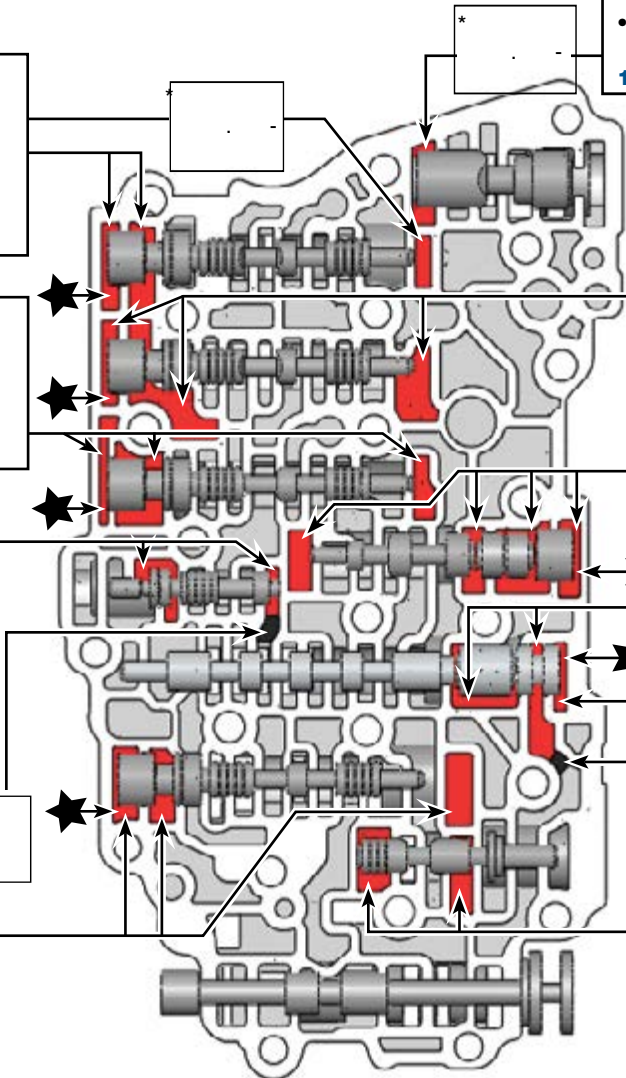
NOTE: : Vacuum test end plugs at outboard port while sealing bore opening with thumb.

Replace with Sonnax Part No. 144740-03K

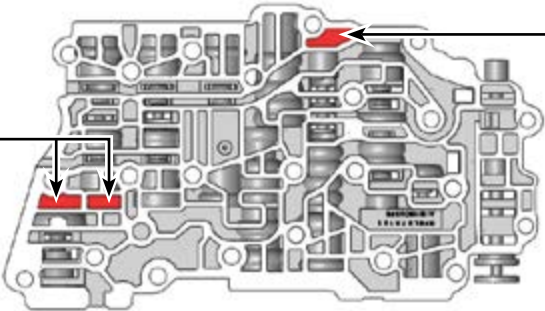
NOTE: Several Locations = ★

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Sonnax.

**Low Reverse/Overdrive
(4-5-6)**

- . L/R overdrive
- Rev/
- 4-5-6
- 3-4

Sonnax
144740-21 F-144740-TL21 & VB-FIX

Intermediate (2-6)

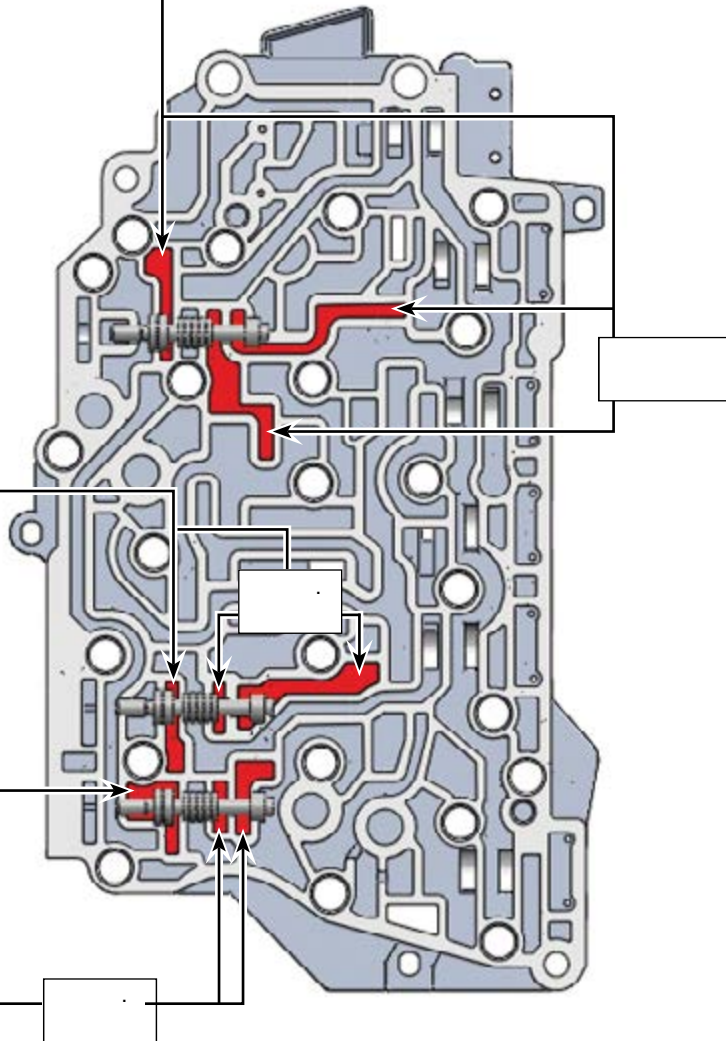
- 2-6
- .2 6
- 1-2 5-6

Sonnax
144740-21 F-144740-TL21 & VB-FIX

Direct (3-5-R)

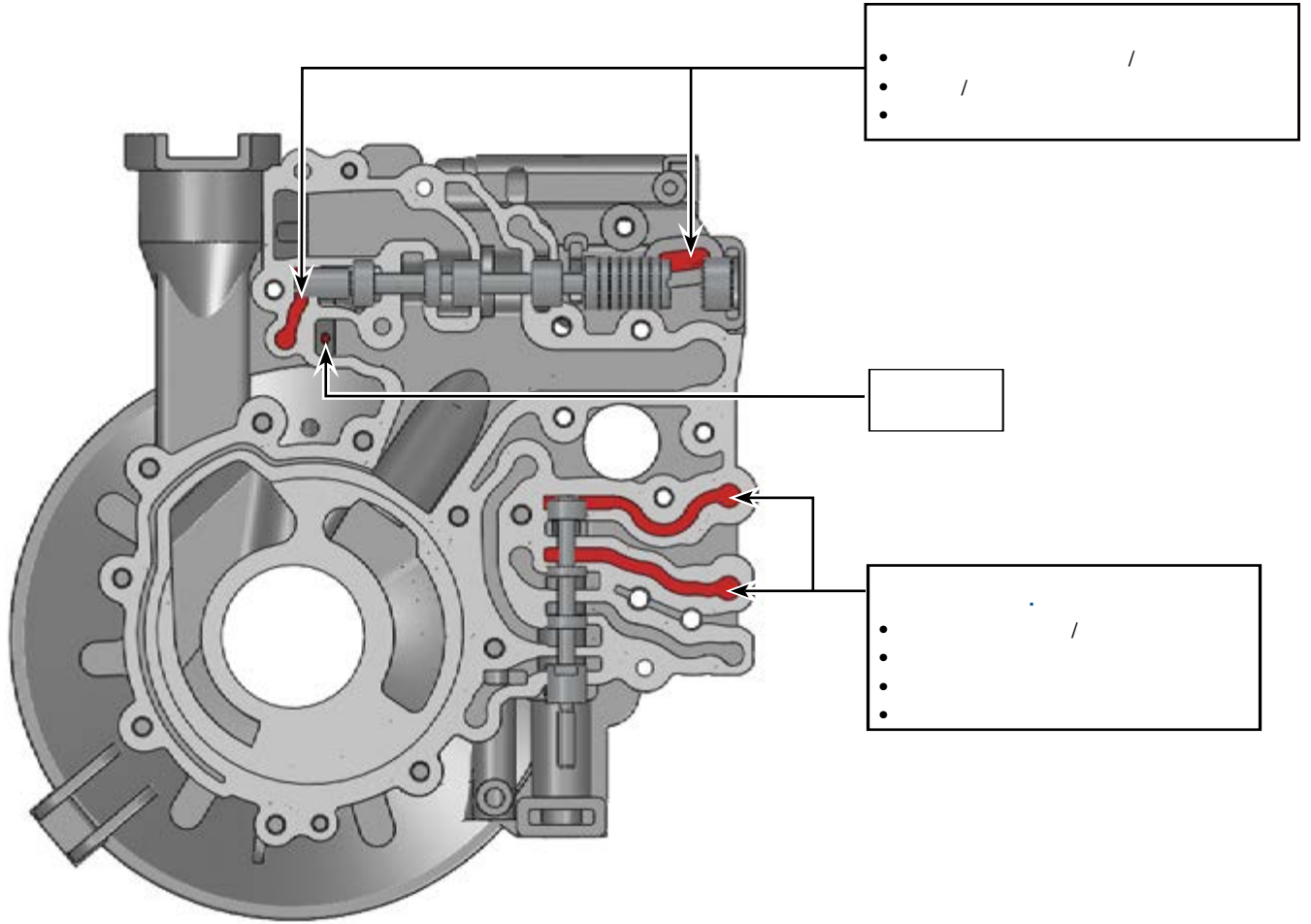
- . direct
- . Delayed
- .3 5
- 2-3 4-5

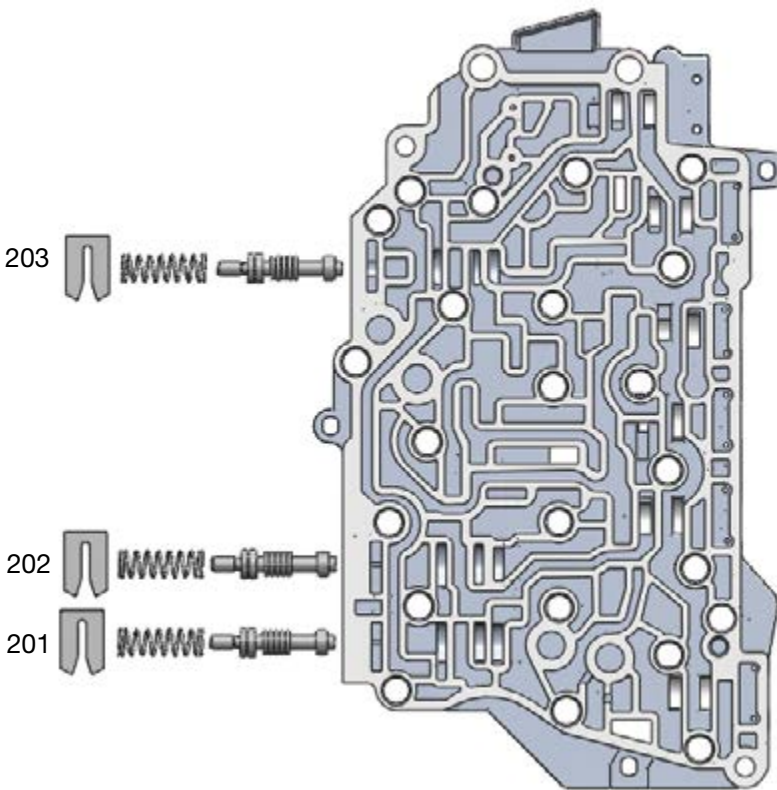
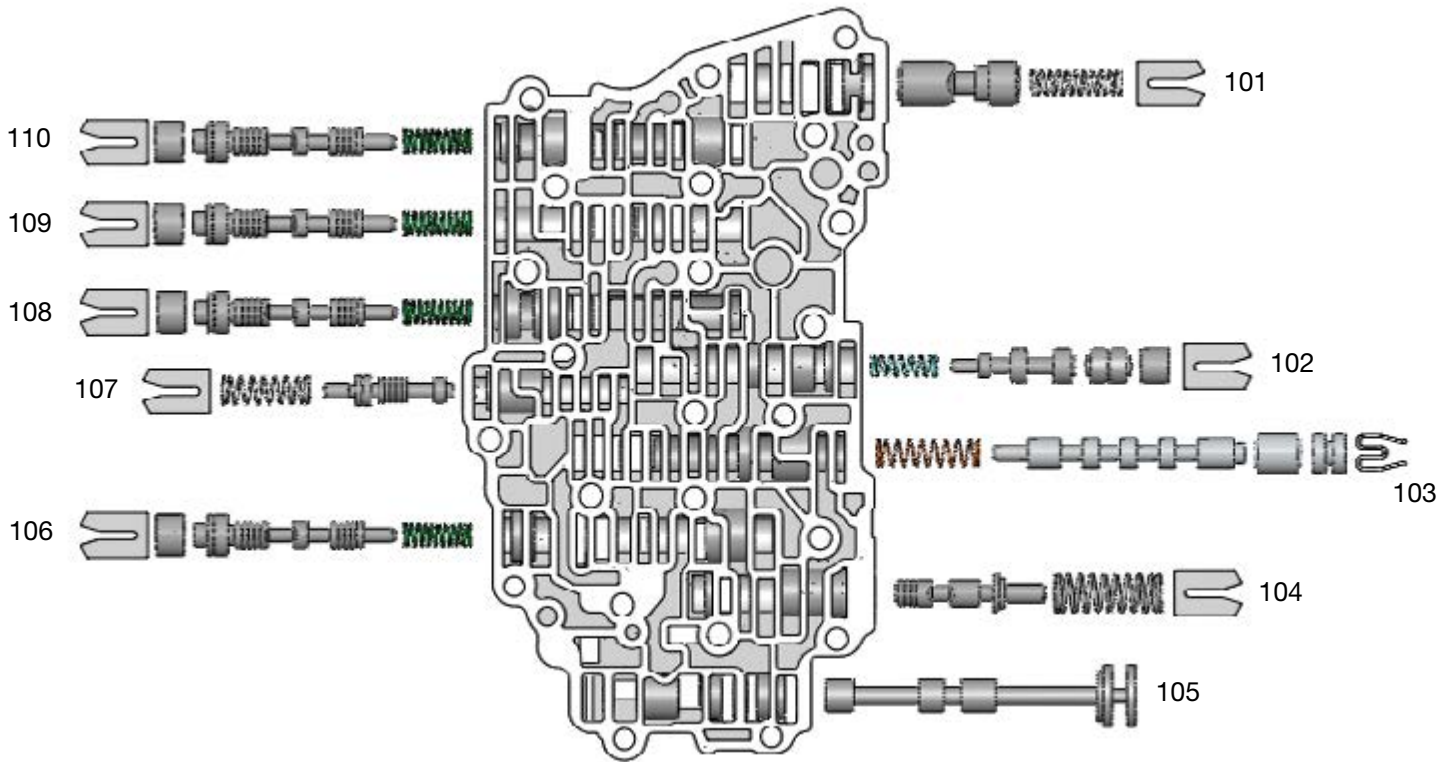
Sonnax
144740-21 F-144740-TL21 & VB-FIX





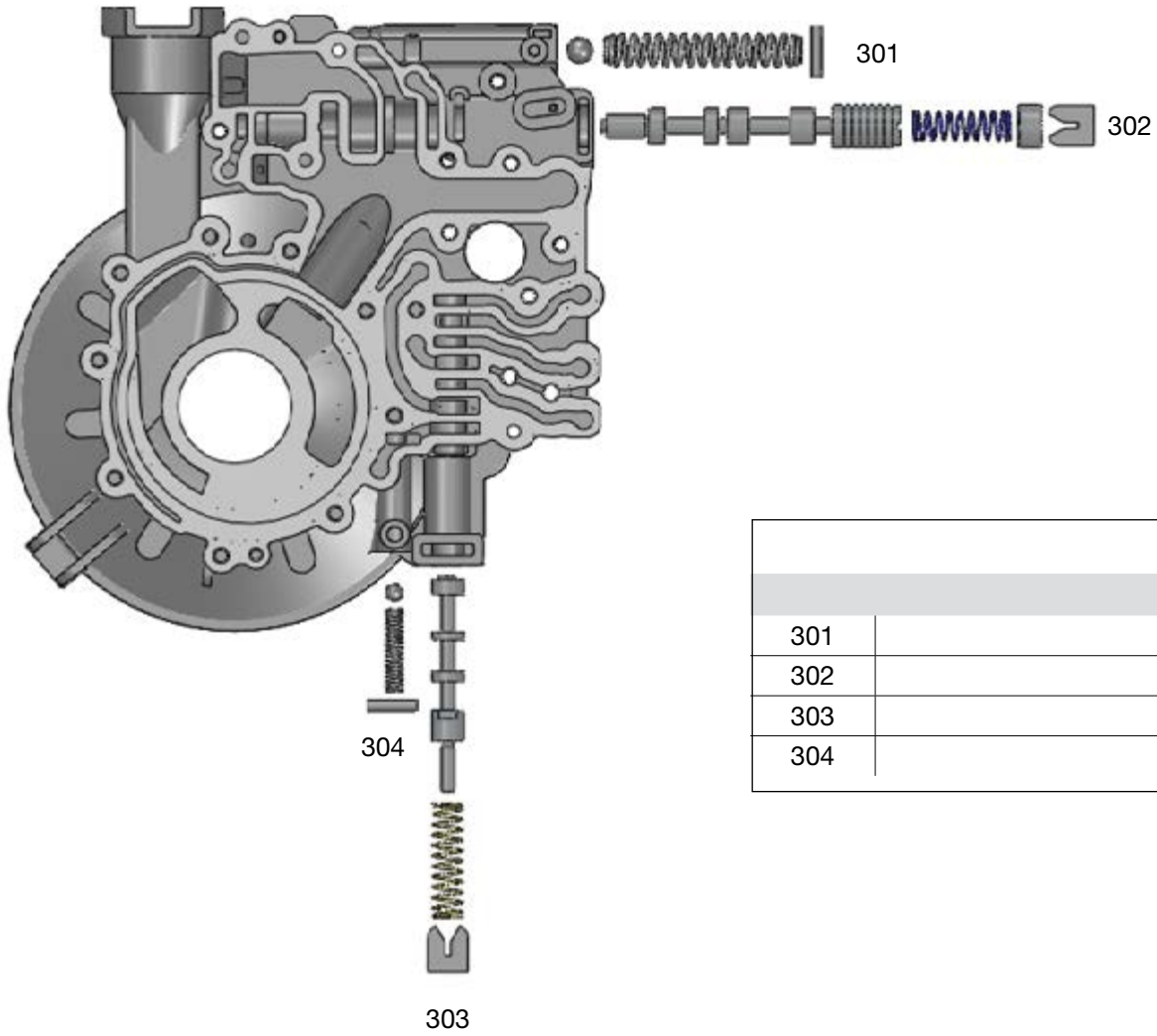
Sonnax.





101	-
102	
103	
104	
105	
106	Low Reverse/Overdrive (4-5-6)
107	Forward (1-2-3-4)
108	Forward (1-2-3-4)
109	Intermediate (2-6)
110	Direct (3-5-R)

201	Direct (3-5-R)
202	Intermediate (2-6)
203	L/R Overdrive (4-5-6)



301	
302	
303	
304	