

TF-81SC Valve Body



















(No Sleeve Required

# **B1 Band Control Valve Kit**

Helps cure:

- Harsh downshifts
- Flare on 1-2, 2-3 or 5-6

Note: 39741-22K requires tool kit F-39741-TL22: 39741-248K requires tool kit F-39741-TL48 and both require VB-FIX reaming fixture.

## (12) 15741-14K Fits any of 5 locations **Accumulator Piston Kit**

### 39741-42K Fits any of 5 locations **Accumulator Piston Kit**

### Helps cure:

- Delayed engagements
- Slipping forward gears

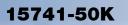
Note: This kit does not fit TF-81SC units.

### (14) 15741-49K

**Oversized Two-Spool Relay/Signal Valve Kit** Fits any of 3 locations



(15)



**Oversized Three-Spool Relav/Control/Switch** 

Valve Kit Fits either of 2 locations Helps cure:

- Gear ratio & solenoid codes
- No shifts/various shift complaints

Note: Both kits require tool kit F-33741B-TL1 and the VB-FIX reaming fixture.

(16) **15741-35K** 

(17) 15741-36K

5 Small, 9mm

5 Large, 11mm

## **O-Ringed End Plug Kits**

Helps cure:

• Various shift complaints

Note: These kits fit multiple locations.

## (18) 15741-48K

Spring Adjuster Kit Fits 4 locations

Helps cure:

- Slip, soft or long extended shifts
- Shift quality gets worse as temps rise

